
Sustainability in Action

Results At-A-Glance

Through our multi-faceted focus on sustainability and commitment to preserving our natural resources, Bentley Prince Street has made measurable progress. Using a specially-designed Eco-Metrics system, we carefully track data in every area of our operation to check our progress and refine our strategies.

Through strategies that encompass manufacturing processes, product innovations and renewable energy use, since 1994 Bentley Prince Street has:

- **Made 100 percent of our electrical energy requirements renewable**
- **Reduced waste sent to landfill by 95%**
- **Reduced absolute greenhouse gas (GHG) emissions by 45%**
- **Reduced water use per unit by 43%**
- **Reduced energy use per unit by 31%**
- **Reduced our NOx by 53%**

- Bentley Prince Street's California mill is the first carpet manufacturing facility in the country to receive a silver rating from the U.S. Green Building Council's Leadership in Energy and Environmental Design Green Building Rating System™ for Existing Buildings (**LEED®-EB**).
- All of Bentley Prince Street's standard broadloom products are certified to the NSF 140-2007 Sustainable Carpet Assessment Standard at the Platinum level. In addition, all of Bentley Prince Street's standard carpet tile products, as well as all broadloom products using the optional Prestige PlusRC backing, are certified at the Gold Level.
- Bentley Prince Street is the first North American carpet manufacturer to receive a third-party verified Environmental Product Declaration (EPD®) for its broadloom products. An EPD is the only third-party verification system that takes into account the complete life cycle assessment of a product's environmental impact, encompassing raw materials, production, installation, use and end of use. Fully ISO-compliant, verification requires an unprecedented level of confidential product information and analysis that has never before been made public or used to back up environmental claims. Metrics reported include an analysis of renewable vs. non-renewable energy use, material resources, water consumption and waste at each stage of the product's life. It also evaluates human health concerns, emissions, hazardous substances and recycled content.
- Every standard product Bentley Prince Street offers contains recycled content, and more than 45 include recycled content in the face fiber as well. The company's standard broadloom backing, **High PerformancePC™** contains an average 10% post-consumer recycled content from a sustainable derivative of the paper recycling industry.
- Bentley Prince Street received the **2006 Climate Action Champion Award** from the California Climate Action Registry (CCAR) for its leadership in addressing climate change and making significant commitments to reductions in greenhouse gas emissions.
- All Bentley Prince Street products are also certified to meet the requirements of the Carpet and Rug Institute's (**CRI**) **Green Label Plus** test protocol. This independent testing program measures total volatile organic compound (TVOC) emissions and individual chemical concentrations.
- Bentley Prince Street has been recognized by the **Environmental Protection Agency** for exemplary green power procurement through the Green Power Partnership.
- Bentley Prince Street received awards from the **Waste Reduction Awards Program** in 1999, 2000, 2003, and 2004, 2005, 2006, 2007 and 2008.
- Bentley Prince Street was the recipient of the National Pollution Prevention Roundtable Organization's 2005 **Most Valuable Pollution Prevention Award**.
- The California Integrated Waste Management Board has honored Bentley Prince Street, Inc. with the 2008 CalRecycle Sustainable Business Award for the extraordinary measures to reduce waste by cutting the amount of trash it produces, conserving resources and reducing waste disposal in landfills