

Environmental Fact Sheet

Mission Zero™ Promise:	Mission Zero is our promise to the planet. Every creative, manufacturing and building decision we make will move us closer to eliminating any negative impact our company may have on the environment by the year 2020.
Moving toward Mission Zero:	<p>Bentley Prince Street is rapidly becoming recognized for its industry-leading sustainability practices as well as for its design-leading products.</p> <p>Bentley Prince Street’s continual journey to sustainable commerce means examining, improving and innovating in every area of the business, including manufacturing processes and product design. We promote sustainable practices, within our community and in the products we make. Mission Zero is more than surface appearance; it’s a belief that is built into our business model. It’s an underlying corporate value, ensuring that business decisions are weighed against their potential impact on the economic, natural and social systems we touch. It’s a means for our associates to deliver superior value to our customers and to our shareholders.</p>
Seven Steps to Sustainability:	<p>Our efforts towards sustainability are guided by seven key fronts:</p> <ol style="list-style-type: none"> 1. Eliminate waste: Waste prevention and reduction by establishing QUEST (Quality Utilizing Employees Suggestions and Teamwork) teams through operations to identify, measure and reduce waste streams. 2. Eliminate harmful emissions: Pollution prevention through toxic chemical elimination projects, air quality initiatives and water management strategies. 3. Use only renewable energy: The application of energy efficiency and renewable energy strategies. 4. Create closed loop processes: A process using renewable or recyclable raw materials that also bring back products at the end of their useful lives and give them life after life, in a cyclical fashion. 5. Use resource efficient transportation: Utilization of resources to minimize the movement of people and material. 6. Integrate sustainability into our culture: An approach to engage all stakeholders in understanding nature’s strategies and limits and to deliver new and better value to customers. 7. Redesign commerce: A commitment to pioneer new business models for sustainability.
Sustainability In Action:	<p>Measurable Progress:</p> <p>Through the Bentley Prince Street QUEST program, the Company has achieved the following since 1994:</p> <ul style="list-style-type: none"> • Reduced water use per unit by 43% • Reduced energy use per unit by 31% • Reduced waste sent to landfill by 95% • Reduced net absolute greenhouse gas emissions by 45% • Reduced NOx emissions by 53%

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Renewable Energy Use:	<p>Bentley Prince Street leads the commercial interiors product industry in the application of energy efficiency and renewable energy strategies. The Company utilizes one of the first privately funded photo voltaic solar arrays in the industry to provide a portion of electrical energy for manufacturing processes.</p> <p>Currently, 100% of Bentley Prince Street's electrical energy requirements are made renewable through the purchase of Green-e certified renewable energy certificates (green tags) derived from wind and biomass projects and electricity generated by the solar array.</p>
Recycled Content:	<p>Every product Bentley Prince Street manufactures and markets contains recycled content, and more than 45 include recycled content in the face fiber as well.</p> <p>The company's standard broadloom backing, High PerformancePC™, contains an average 10% post-consumer recycled content from a sustainable derivative of the paper recycling industry. High PerformancePC backing complements other recycled content backings, Optimum BarrierRC™ II Cushion, and Prestige PlusRC™.</p> <p>Bentley Prince Street products are designed with branded type 6,6 nylon face fiber, which includes INVISTA's Antron® Legacy recycled content fiber or Solutia's Ultron® Renew solution dyed fiber. These fiber systems provide the highest levels of post industrial recycled content type 6,6 nylon available.</p>
Innovative Programs:	<p>Through the ReEntry@2.0 reclamation program, Bentley Prince Street will find the best solution for any reclaimed carpet whether it's recycled, upcycled, downcycled or repurposed. ReEntry 2.0 is the industry's first closed-loop, Type 6,6 nylon fiber recycling system.</p> <p>Other corporate programs to reduce dependency on fossil fuel include limited business travel, use of videoconferencing, ensuring outgoing and ingoing trucks are fully loaded and encouraging associates to use alternative transportation.</p>
Product Innovations:	<p>Cool Carpet™ is standard on all Bentley Prince Street products, meaning that the greenhouse gas (GHG) emissions (the primary contributor to global warming) emitted during the life cycle of the product are offset or balanced through the purchase of certified carbon offset credits.</p>
Certifications:	<p>The Company's products, Scan™, UPC™ and the Urban Tribe Collection are the result of an innovative engineering process that re-purposes post-production "waste" yarn to manufacture first-quality broadloom and carpet tile products.</p> <p>Bentley Prince Street's California mill is the first carpet manufacturing facility in the country to receive a silver rating from the U.S. Green Building Council's Leadership in Energy and Environmental Design Green Building Rating System™ for Existing Buildings (LEED®-EB).</p> <p>All of Bentley Prince Street's standard broadloom products are certified to the NSF 140-2007 Sustainable Carpet Assessment Standard at the Platinum level. In addition, all of Bentley Prince Street's standard carpet tile products, as well as all broadloom products using the optional Prestige PlusRC backing, are certified at the Gold Level.</p> <p>All Bentley Prince Street products are certified to meet the requirements of the Carpet and Rug Institute's Green Label Plus test protocol, which measures total volatile organic compound (TVOC) emissions as well as individual chemical concentrations.</p>

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Certifications (con't):

Bentley Prince Street is the first North American carpet manufacturer to receive a third-party verified Environmental Product Declaration (EPD®) for its broadloom products. An EPD is the only third-party verification system that takes into account the complete life cycle assessment of a product's environmental impact, encompassing raw materials, production, installation, use and end of use. Fully ISO-compliant, verification requires an unprecedented level of confidential product information and analysis that has never before been made public or used to back up environmental claims. Metrics reported include an analysis of renewable vs. non-renewable energy use, material resources, water consumption and waste at each stage of the product's life. It also evaluates human health concerns, emissions, hazardous substances and recycled content.

Environmental Recognition:

2008 GSA Evergreen Award- A panel of employees from the U.S. General Services Association (GSA) Integrated Workplace Acquisition Center (IWAC) selected Bentley Prince Street as an environmentally-conscientious business partner among all the applicants because of its efforts in recycling, affirmative procurement and waste reduction, setting an example for all IWAC vendors to follow.

2008 CalRecycle Sustainable Business Award- The California Integrated Waste Management Board has honored Bentley Prince Street, Inc., for the extraordinary measures to reduce waste by cutting the amount of trash it produces, conserving resources and reducing waste disposal in landfills

2006 Climate Action Champion Award- Bentley Prince Street was recognized for its leadership in addressing climate change and making significant commitments to reductions in greenhouse gas emissions.

2005 Most Valuable Pollution Prevention Award – The National Pollution Prevention Roundtable is the largest membership organization in the United States devoted solely to pollution prevention. Bentley Prince Street recently was the recipient of this organization's 2005 Most Valuable Pollution Prevention Award.

2004 GEELA – Bentley Prince Street was the recipient of the Governor's Environmental and Economic Leadership Award for the State of California, the state's highest and most prestigious environmental honor.

EPA's Green Power Partnership – Recognition for exemplary green power procurement.

EPA's National Environmental Performance Track Member – This partnership program recognizes and rewards private and public facilities that demonstrate strong environmental performance beyond current requirements and have implemented high-quality environmental management systems.

California Waste Reduction Award Program (WRAP) Award – Bentley Prince Street received this reward for waste reduction programs and successes annually since 2003.

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Company Overview: Defining style, color, quality and service for 30 years, Bentley Prince Street manufactures award-winning sustainable broadloom and carpet tile products for commercial and residential interiors across the globe.

Based in Los Angeles County, Bentley Prince Street is the largest commercial carpet manufacturer in California, producing and shipping more than seven million yards of carpet each year. The company is committed to sustainable commerce and innovations to integrate style and function with environmental practices through its Mission Zero™ goal of eliminating any negative impact it may have on the environment by the year 2020. With the industry's most comprehensive vertical carpet manufacturing facility, the company maintains third-party certification to the ISO 9001 Quality Management System and the ISO 14001 Environmental Management System.

Bentley Prince Street is a division of Interface, Inc., a global provider of floorcoverings for commercial and residential interiors.

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